

D3504-1/-3/-5 CROSS BOLT SPACER PARTS LIST

PART NUMBER	OD	WALL	LENGTH +0.030 -0.000	ID	MATERIAL SPEC	NOTE
D3504-1	0.500	0.049	3.475	0.402 (REF)	M6061T6T0.500W.049	SEE NOTE 1a)
D3504-3	0.375	0.049	3.475	0.277 (REF)	M6061T6T0.375W.049	SEE NOTE 1a)
D3504-5	0.750	0.080 (REF)	3.400	0.590	M6061T6R0.750	SEE NOTE 1b)



D3504-1/-3/-5 CROSS BOLT SPACER:

1) MATERIAL: a) 6061-T6 OR 6061-T62 TUBING

PER WW-T-700/6 OR AMS 4080 OR AMS 4082

OR QQ-A-200/8 OR QQ-A-225/8

(REF. DART SPEC. M6061T6TD.DDDW.TTT)

b) 6061-T6 (OR 6061-T651/T6510/T6511/T62) ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR

PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC. M6061T6R0.750)

2) FINISH: NONE

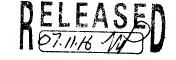
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: N/A



REV.	DESCRIPTION	BY	DATE					
Α	NEW ISSUE	PH	06.04.21					
В	3.475 WAS 3.400	PH	06.11.01					
С	ADD -5	DC	07.09.19					

	145 44 14	300L	1 '''	00.04.21		
REV.			BY	DATE		
DESIGN		PH	DART AEROSP	ACE	ACE LTD	
DRAWN		DC	HAWKESBURY, ONTARIO, CANADA			
CHECKED		pet	DRAWING NO.		REV. C	
MFG. APPR.		E.	D3504	5	SHEET 1 OF 1	
APPROVED		M	TITLE		SCALE	
DE APPR.		-H	CROSS BOLT SPACER		NTS	
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